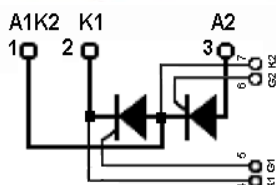
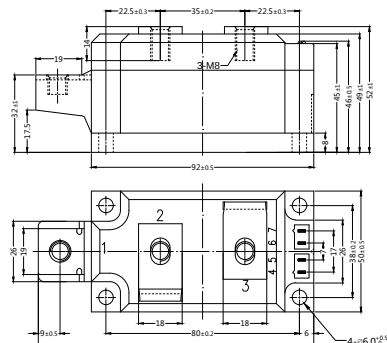


## Thyristor-Thyristor Modules



| Type         | $V_{RSM}$ | $V_{RRM}$ |
|--------------|-----------|-----------|
|              | $V_{DSM}$ | $V_{DRM}$ |
|              | V         | V         |
| STT253GK08BT | 900       | 800       |
| STT253GK12BT | 1300      | 1200      |
| STT253GK14BT | 1500      | 1400      |
| STT253GK16BT | 1700      | 1600      |
| STT253GK18BT | 1900      | 1800      |
| STT253GK20BT | 2100      | 2000      |
| STT253GK22BT | 2300      | 2200      |

**Dimensions in mm (1mm=0.0394")**



| Symbol                                             | Test Conditions                                                                                                    | Maximum Ratings                 | Unit             |
|----------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|---------------------------------|------------------|
| $I_{TRMS}$ , $I_{FRMS}$<br>$I_{TAVM}$ , $I_{FAVM}$ | $T_{VJ}=T_{VJM}$ ; 50Hz/60Hz<br>$T_C=85^{\circ}C$ ; 180° sine                                                      | 410/490<br>250                  | A                |
| $I_{TSM}$ , $I_{FSM}$                              | $T_{VJ}=45^{\circ}C$<br>$V_R=0$<br>t=10ms (50Hz), sine<br>t=8.3ms (60Hz), sine                                     | 9100<br>10900                   | A                |
|                                                    | $T_{VJ}=T_{VJM}$<br>$V_R=0$<br>t=10ms(50Hz), sine<br>t=8.3ms(60Hz), sine                                           | 8000<br>9600                    |                  |
| $\int i^2 dt$                                      | $T_{VJ}=45^{\circ}C$<br>$V_R=0$<br>t=10ms (50Hz), sine<br>t=8.3ms (60Hz), sine                                     | 470000<br>565000                | A <sup>2</sup> s |
|                                                    | $T_{VJ}=T_{VJM}$<br>$V_R=0$<br>t=10ms(50Hz), sine<br>t=8.3ms(60Hz), sine                                           | 414000<br>496000                |                  |
| $(di/dt)_{cr}$                                     | $T_{VJ}=T_{VJM}$<br>f=50Hz, $t_p=200\mu s$<br>$V_D=2/3V_{DRM}$<br>$I_G=0.5A$<br>$di_G/dt=0.5A/\mu s$<br>repetitive | 150                             | A/ $\mu s$       |
|                                                    | non repetitive                                                                                                     | 500                             |                  |
| $(dv/dt)_{cr}$                                     | $T_{VJ}=T_{VJM}$ ; $V_{DR}=2/3V_{DRM}$<br>$R_{GK}=\infty$ ; method 1 (linear voltage rise)                         | 1000                            | V/ $\mu s$       |
| $P_{GM}$                                           | $T_{VJ}=T_{VJM}$<br>$I_T=I_{TAVM}$<br>$t_p=30\mu s$<br>$t_p=500\mu s$                                              | 120<br>60                       | W                |
| $P_{GAV}$                                          |                                                                                                                    | 8                               | W                |
| $V_{RGM}$                                          |                                                                                                                    | 10                              | V                |
| $T_{VJ}$<br>$T_{VJM}$<br>$T_{stg}$                 |                                                                                                                    | -40...+125<br>125<br>-40...+125 | °C               |
| $V_{ISOL}$                                         | 50/60Hz, RMS<br>$I_{ISOL}\leq 1mA$<br>t=1min<br>t=1s                                                               | 3000<br>3600                    | V~               |
| $M_d$                                              | Mounting torque (M6)<br>Terminal connection torque (M8)                                                            | 5<br>12                         | Nm               |
| Weight                                             | Typical                                                                                                            | 650                             | g                |

# STT253GK22BT

## Thyristor-Thyristor Modules

| Symbol             | Test Conditions                                                                                                | Characteristic Values |            | Unit             |
|--------------------|----------------------------------------------------------------------------------------------------------------|-----------------------|------------|------------------|
| $I_{RRM}, I_{DRM}$ | $T_{VJ}=T_{VJM}; V_R=V_{RRM}; V_D=V_{DRM}$                                                                     | 50                    |            | mA               |
| $V_{TM}$           | $I_{TM}=750A; T_{VJ}=25^{\circ}C$                                                                              | $\leq 1800V$          | 2000-2200V | V                |
|                    |                                                                                                                | 1.75                  | 2.10       |                  |
| $V_{TO}$           | For power-loss calculations only ( $T_{VJ}=T_{VJM}$ )                                                          | 1.2                   |            | V                |
| $r_T$              |                                                                                                                | 2.3                   |            | mΩ               |
| $V_{GT}$           | $V_D=6V; T_{VJ}=25^{\circ}C$<br>$T_{VJ}=-40^{\circ}C$                                                          | 2<br>2.6              |            | V                |
| $I_{GT}$           | $V_D=6V; T_{VJ}=25^{\circ}C$<br>$T_{VJ}=-40^{\circ}C$                                                          | 150<br>200            |            | mA               |
| $V_{GD}$           | $T_{VJ}=T_{VJM}; V_D=2/3V_{DRM}$                                                                               | 0.25                  |            | V                |
| $I_{GD}$           | $T_{VJ}=T_{VJM}; V_D=2/3V_{DRM}$                                                                               | 10                    |            | mA               |
| $I_L$              | $T_{VJ}=25^{\circ}C; t_p=30\mu s; V_D=6V$<br>$I_G=0.45A; di_G/dt=0.45A/\mu s$                                  | 800                   |            | mA               |
| $I_H$              | $T_{VJ}=25^{\circ}C; V_D=6V; R_{GK}=\infty$                                                                    | 250                   |            | mA               |
| $t_{gd}$           | $T_{VJ}=25^{\circ}C; V_D=1/2V_{DRM}$<br>$I_G=0.5A; di_G/dt=0.5A/\mu s$                                         | 2                     |            | μs               |
| $t_q$              | $T_{VJ}=T_{VJM}; I_T=250A; t_p=200\mu s; -di/dt=10A/\mu s$<br>$V_R=100V; dv/dt=20V/\mu s; V_D=2/3V_{DRM}$ typ. | 300                   |            | μs               |
| $Q_S$              | $T_{VJ}=T_{VJM}; I_T, I_F=250A; -di/dt=50A/\mu s$                                                              | 650                   |            | μC               |
| $I_{RM}$           |                                                                                                                | 235                   |            | A                |
| $R_{thJC}$         | per thyristor/diode; DC current<br>per module                                                                  | 0.130<br>0.065        |            | K/W              |
| $R_{thCH}$         | per thyristor/diode; DC current<br>per module                                                                  | 0.124<br>0.062        |            | K/W              |
| $d_s$              | Creeping distance on surface                                                                                   | 12.7                  |            | mm               |
| $d_A$              | Creepage distance in air                                                                                       | 9.6                   |            | mm               |
| $a$                | Maximum allowable acceleration                                                                                 | 50                    |            | m/s <sup>2</sup> |

### FEATURES

- \* International standard package
- \* Isolation voltage 3600 V~
- \* Pressure Contacts Technology
- \* UL File NO.E310749
- \* RoHS Compliant

### APPLICATIONS

- \* Motor control
- \* Power converter
- \* Heat and temperature control for industrial furnaces and chemical processes
- \* Lighting control
- \* Contactless switches

### ADVANTAGES

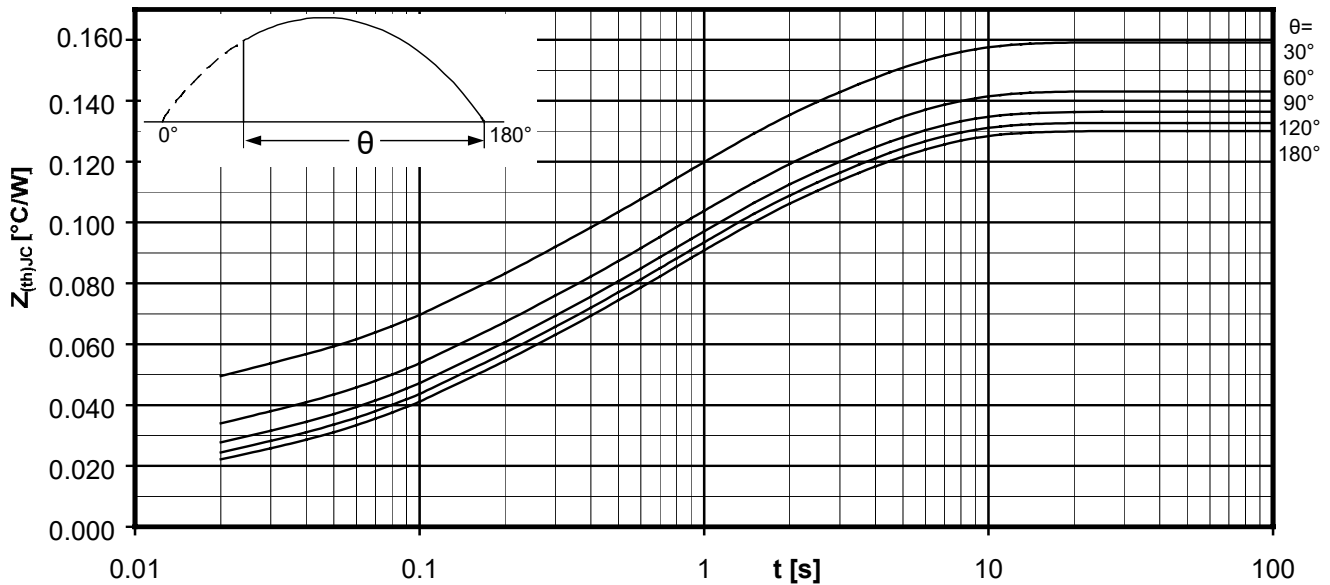
- \* Space and weight savings
- \* Simple mounting
- \* Improved temperature and power cycling
- \* Reduced protection circuits



**Sirectifier®**

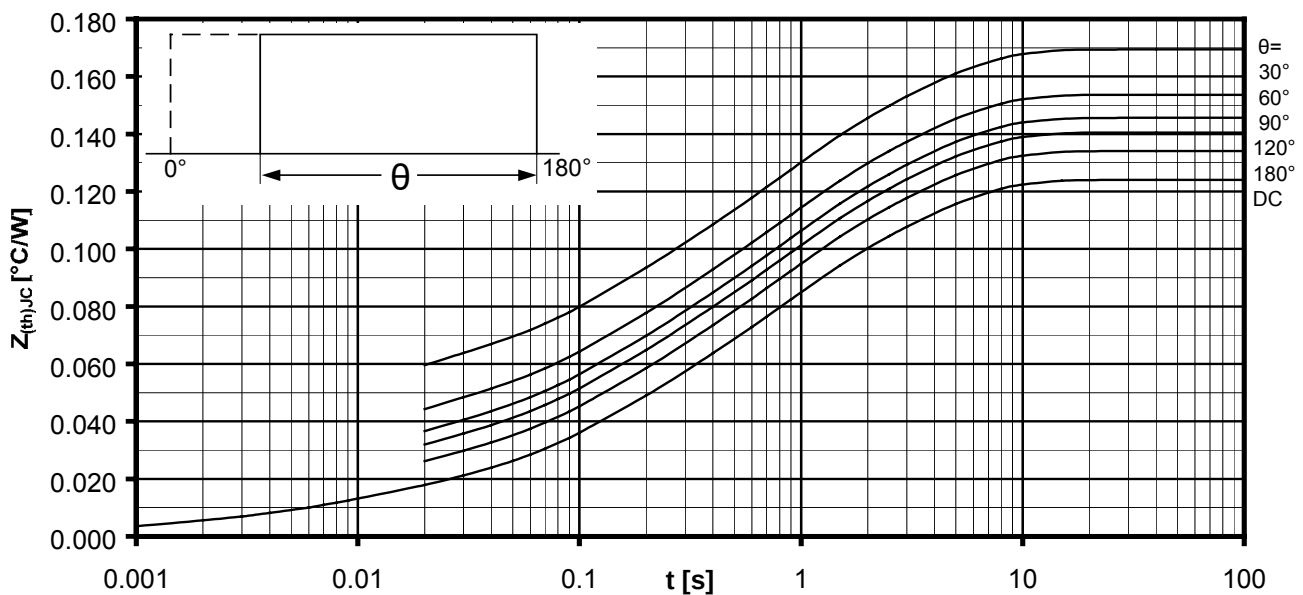
# STT253GK22BT

## Thyristor-Thyristor Modules



Transient thermal impedance per arm  $Z_{thJC} = f(t)$   
Sinusoidal current

Parameter: Current conduction angle  $\theta$

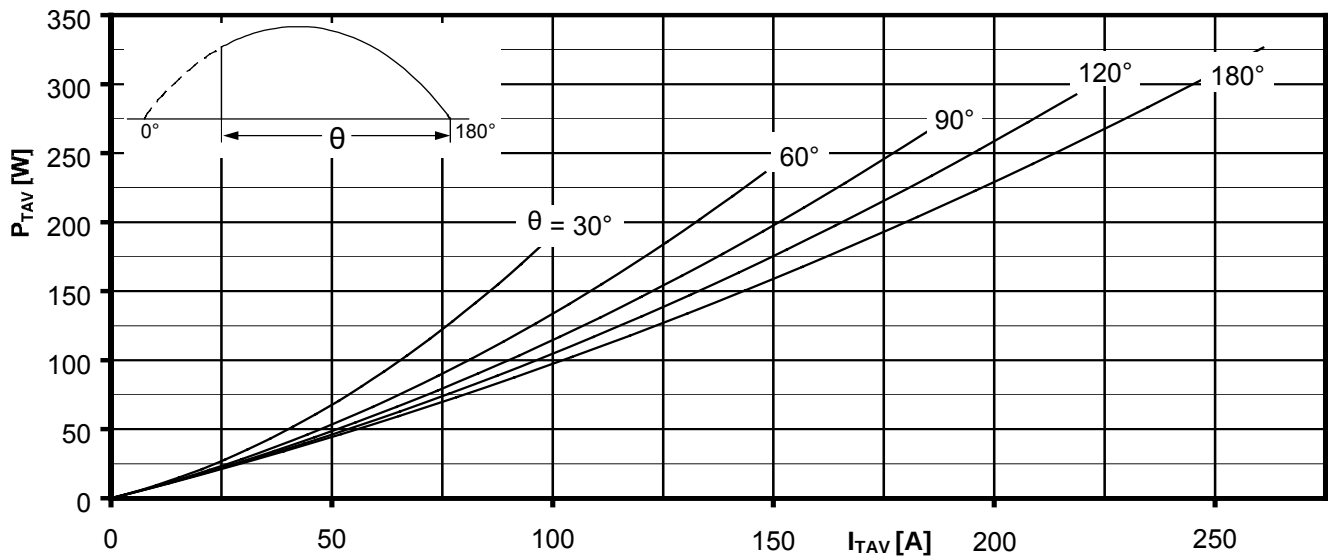


Transient thermal impedance per arm  $Z_{thJC} = f(t)$   
Rectangular current

Parameter: Current conduction angle  $\theta$

# STT253GK22BT

## Thyristor-Thyristor Modules

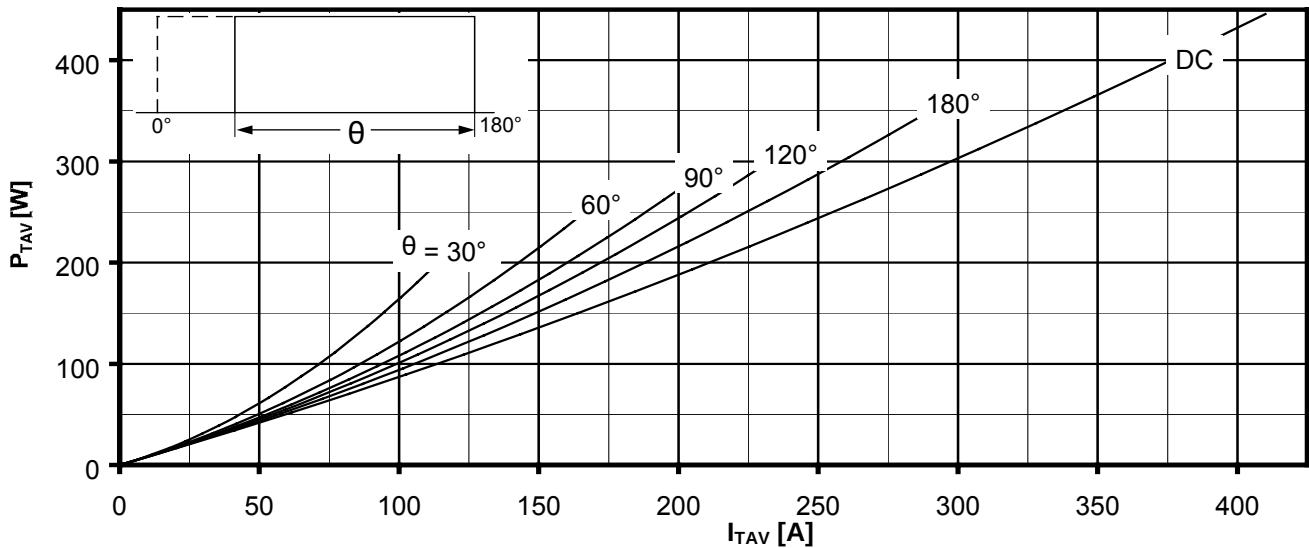


On-state power loss per arm  $P_{TAV} = f(I_{TAV})$

Sinusoidal current  
Current load per arm

Calculation base  $P_{TAV}$  (switching losses should be considered separately)

Parameter: Current conduction angle  $\theta$



On-state power loss per arm  $P_{TAV} = f(I_{TAV})$

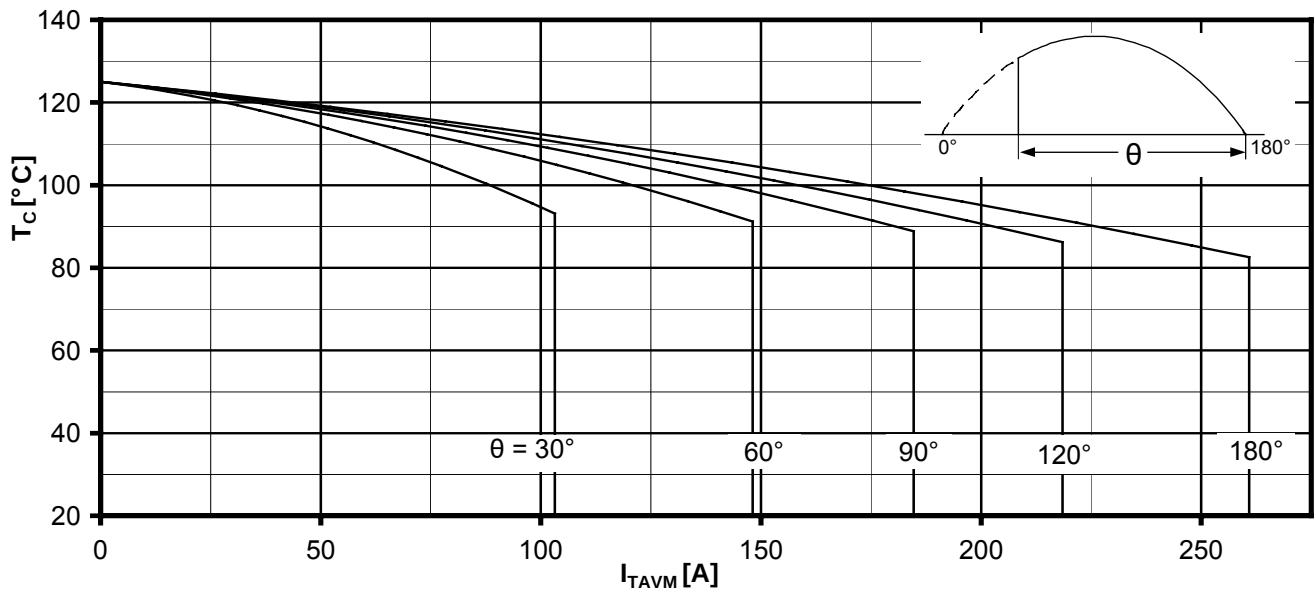
Rectangular current  
Current load per arm

Calculation base  $P_{TAV}$  (switching losses should be considered separately)

Parameter: Current conduction angle  $\theta$

# STT253GK22BT

## Thyristor-Thyristor Modules

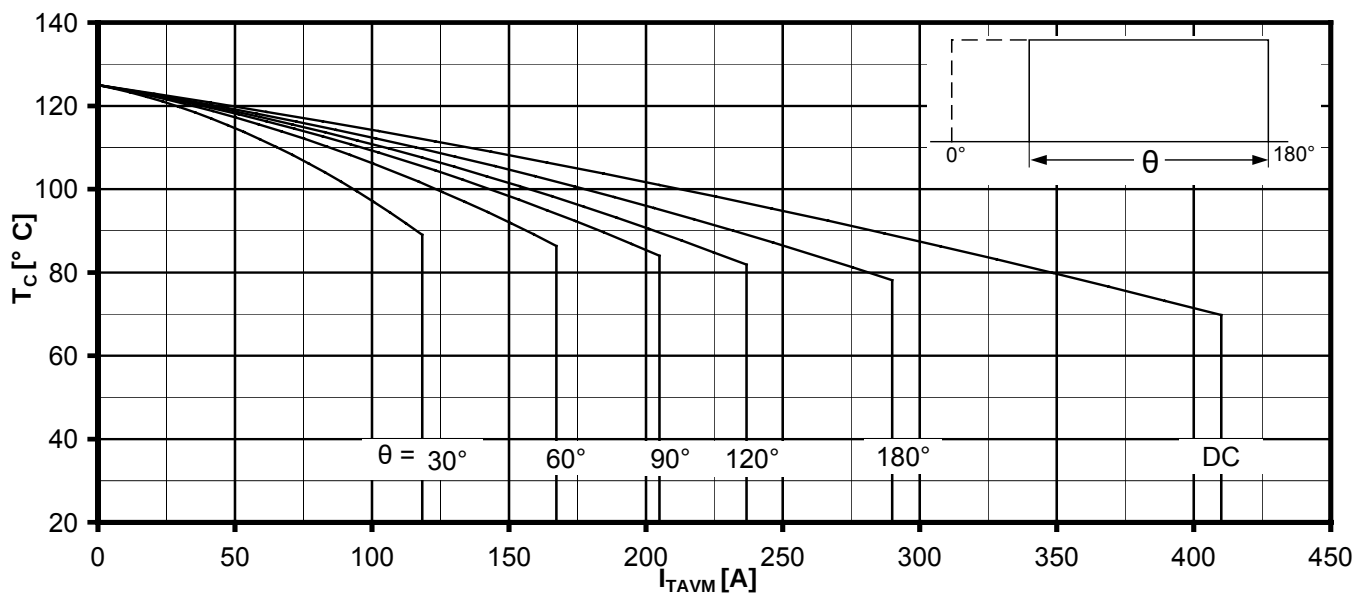


Maximum allowable case temperature  $T_c = f(I_{TAVM})$

Sinusoidal current Current load per arm

Calculation base  $P_{TAV}$  (switching losses should be considered separately)

Parameter: Current conduction angle  $\theta$



Maximum allowable case temperature  $T_c = f(I_{TAVM})$

Rectangular current Current load per arm

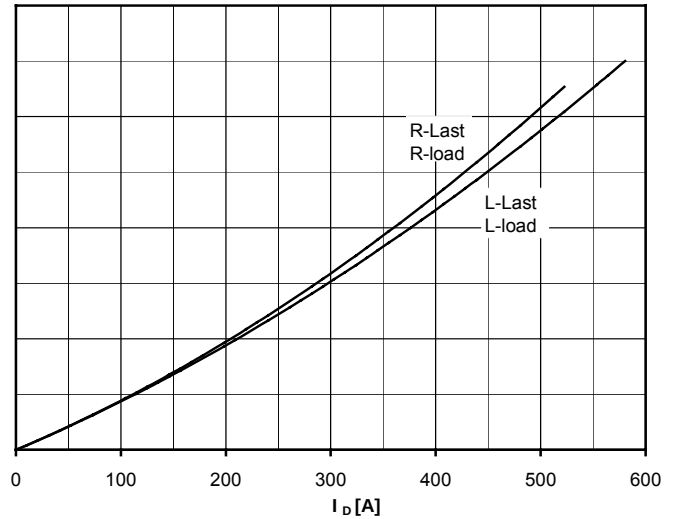
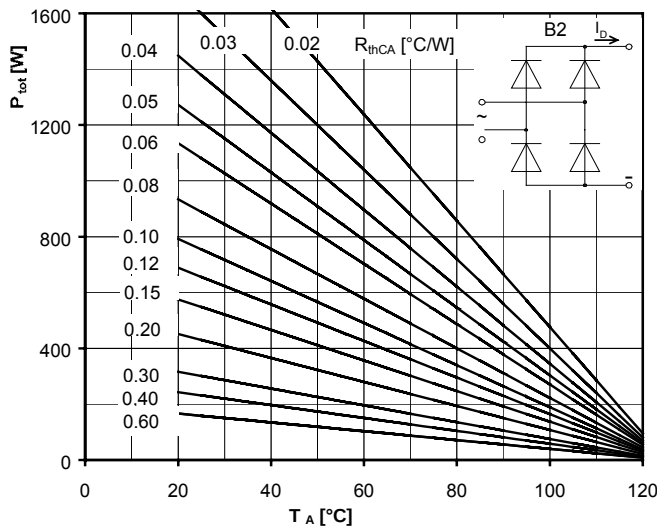
Calculation base  $P_{TAV}$  (switching losses should be considered separately)

Parameter: Current conduction angle  $\theta$

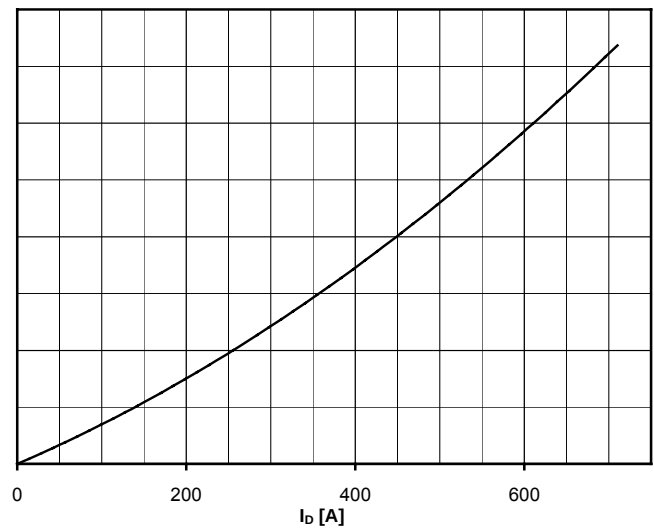
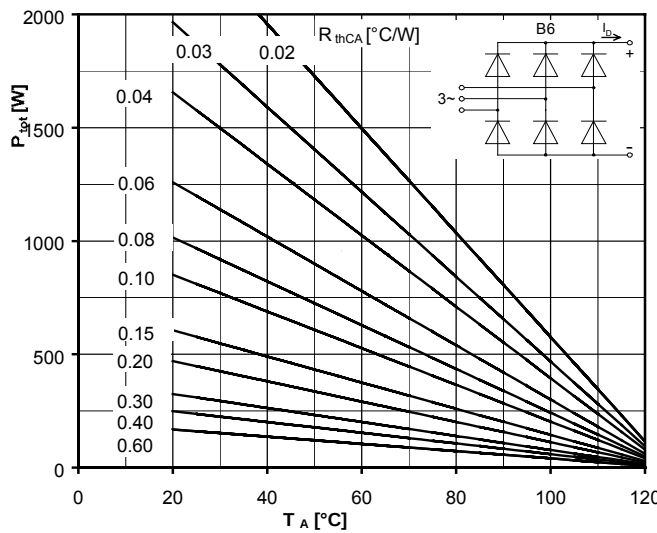
**Sirectifier®**

# STT253GK22BT

## Thyristor-Thyristor Modules



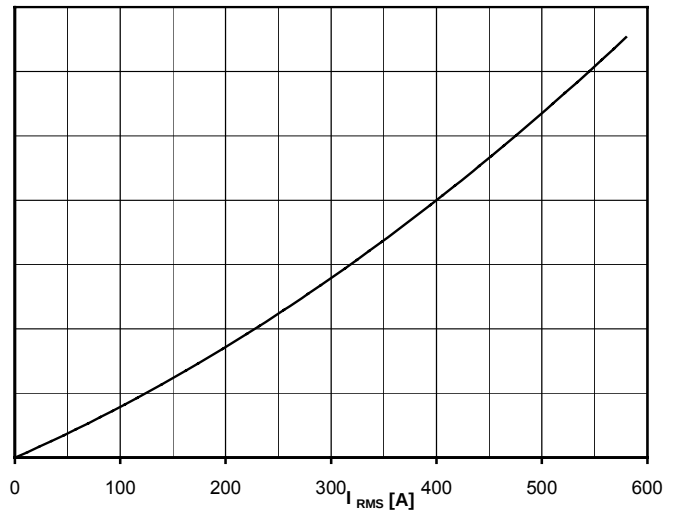
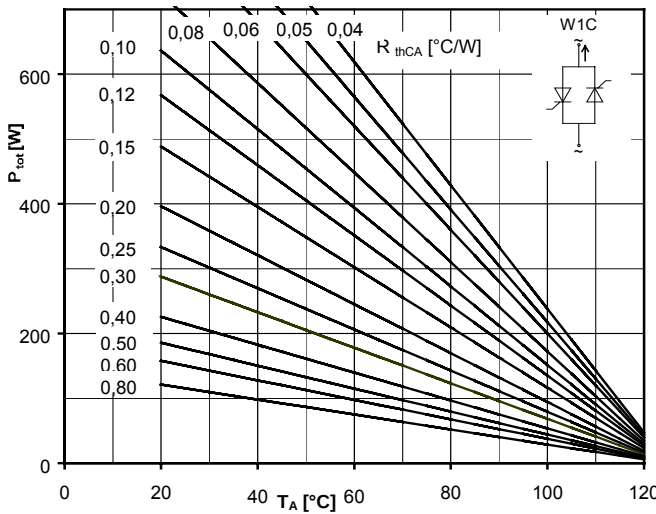
Maximum rated output current  $I_D$  Two-pulse bridge circuit  
Total power dissipation at circuit  $P_{tot}$   
Parameter:  
Thermal resistance cases to ambient  $R_{thCA}$



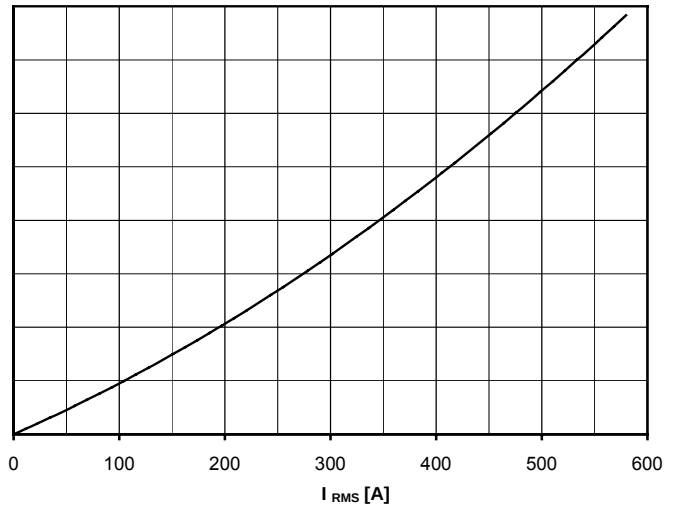
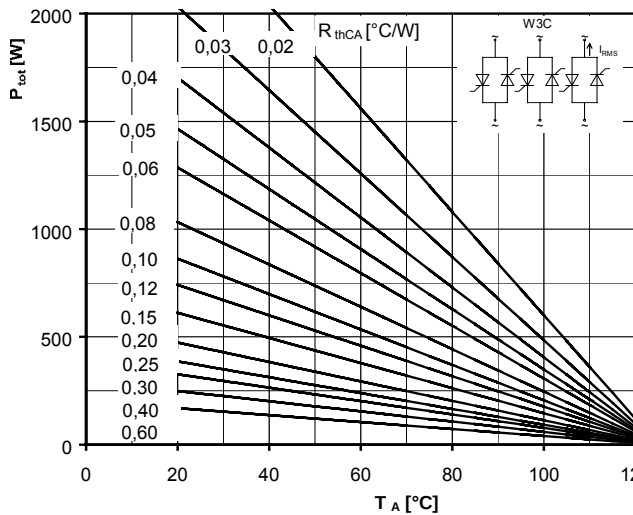
Maximum rated output current  $I_D$  Six-pulse bridge circuit  
Total power dissipation at circuit  $P_{tot}$   
Parameter:  
Thermal resistance cases to ambient  $R_{thCA}$

# STT253GK22BT

## Thyristor-Thyristor Modules



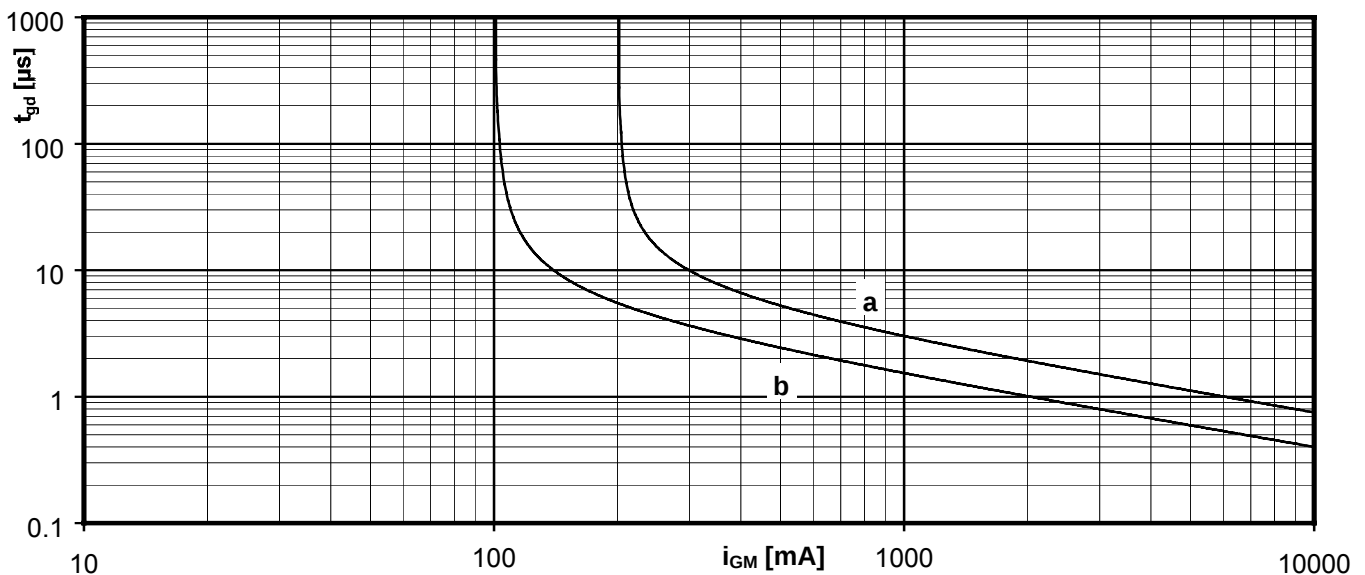
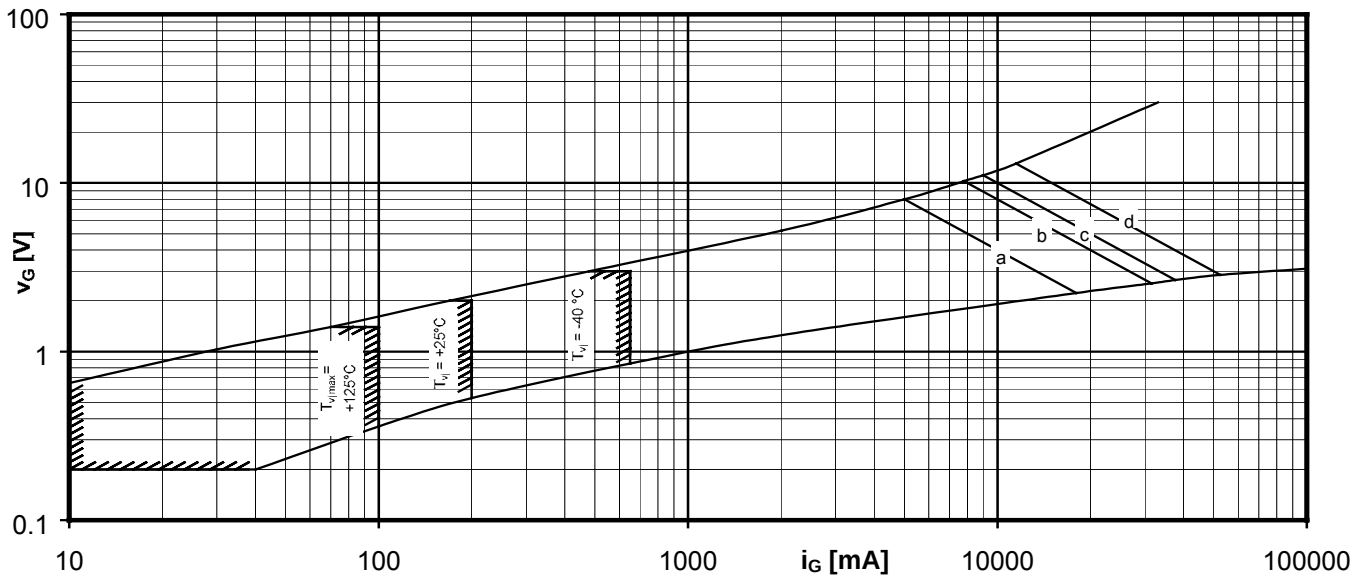
**Maximum rated RMS current  $I_{RMS}$**   
 Single-phase inverse parallel circuit  
 Total power dissipation at circuit  $P_{tot}$   
 Parameter:  
 Thermal resistance case to ambient  $R_{thCA}$



**Maximum rated RMS current  $I_{RMS}$**   
 Three-phase inverse parallel circuit  
 Total power dissipation at circuit  $P_{tot}$   
 Parameter:  
 Thermal resistance cases to ambient  $R_{thCA}$

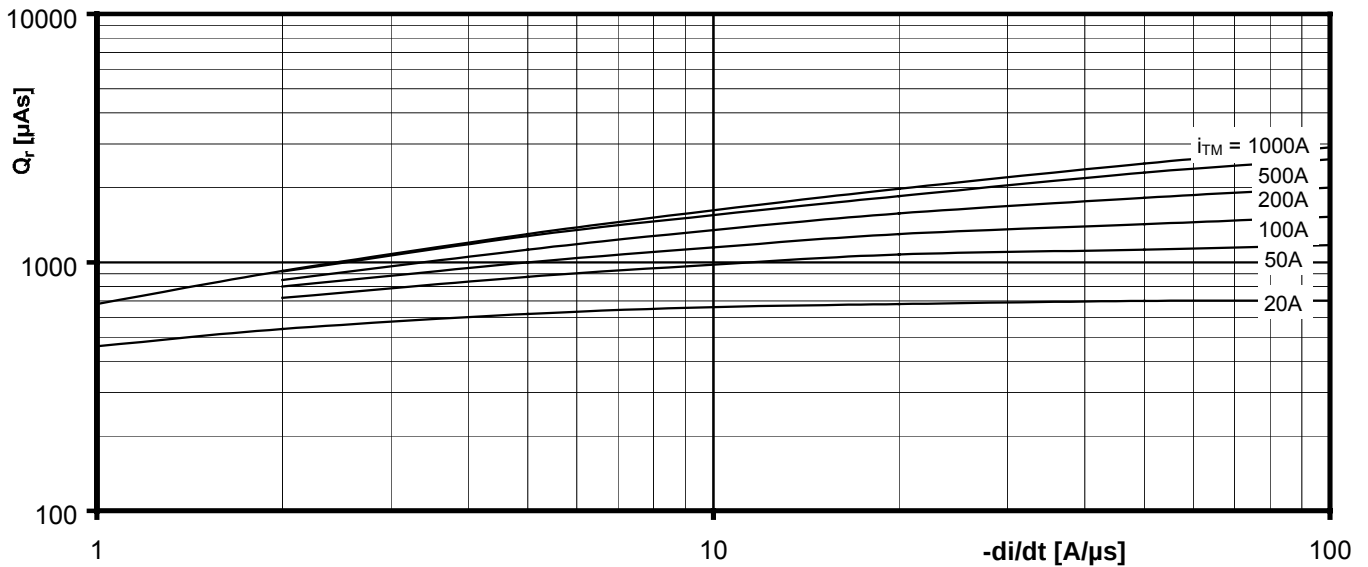
# STT253GK22BT

## Thyristor-Thyristor Modules

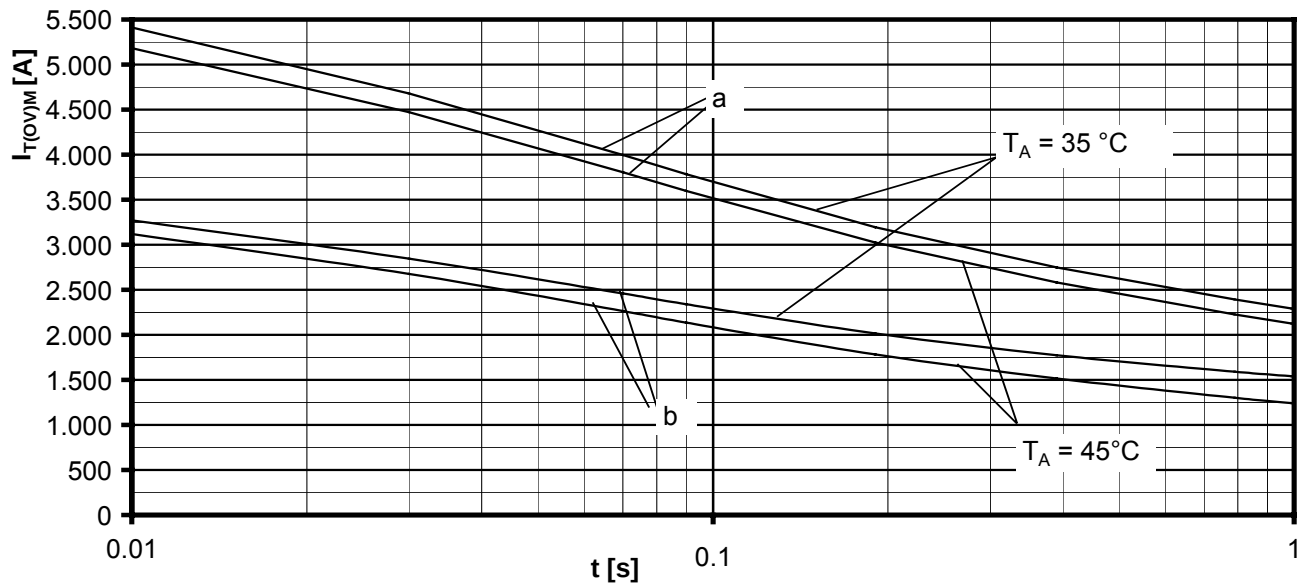


# STT253GK22BT

## Thyristor-Thyristor Modules



Recovered charge  $Q_r = f(-di/dt)$   
 $T_{vj} = T_{vjmax}$ ,  $V_R \leq 0,5 V_{RRM}$ ,  $V_{RM} = 0,8 V_{RRM}$   
 Parameter: On-state current  $i_{TM}$



Maximum overload on-state current  $I_{T(OV)M} = f(t)$ ,  $v_{RM} = 0,8 V_{RRM}$

a: No-load conditions

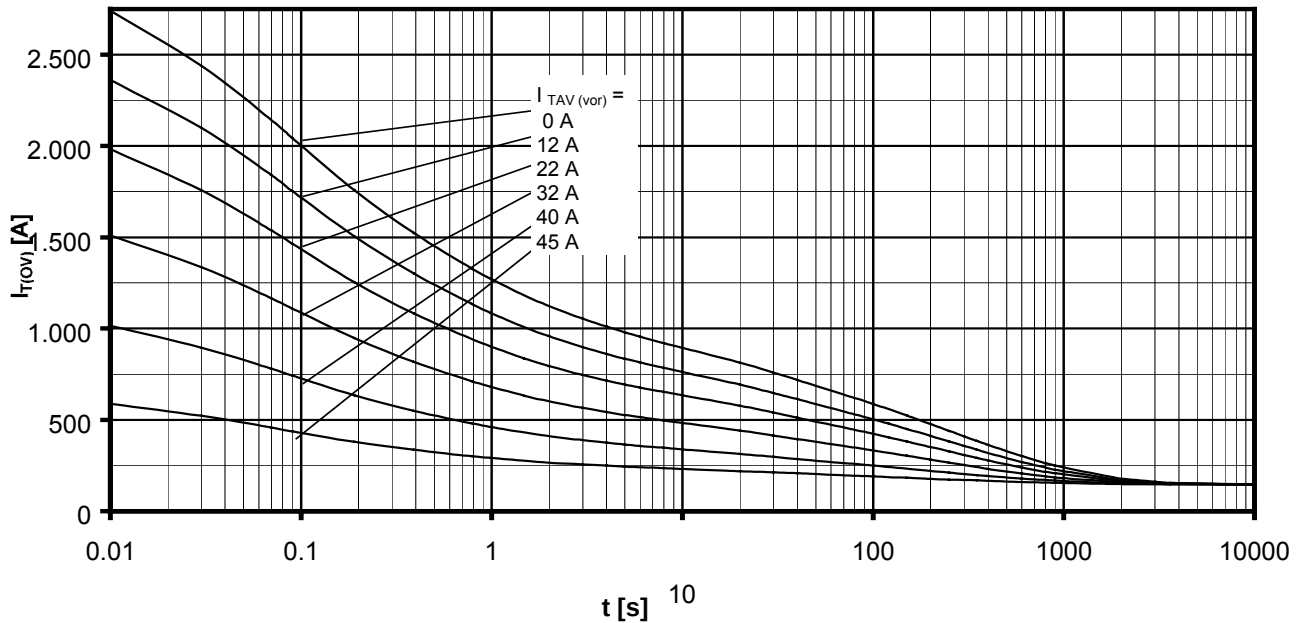
b: after load with  $I_{TAVM}$

$T_A = 35^\circ\text{C}$ , Forced air cooling

$T_A = 45^\circ\text{C}$ , Natural air cooling

# STT253GK22BT

## Thyristor-Thyristor Modules

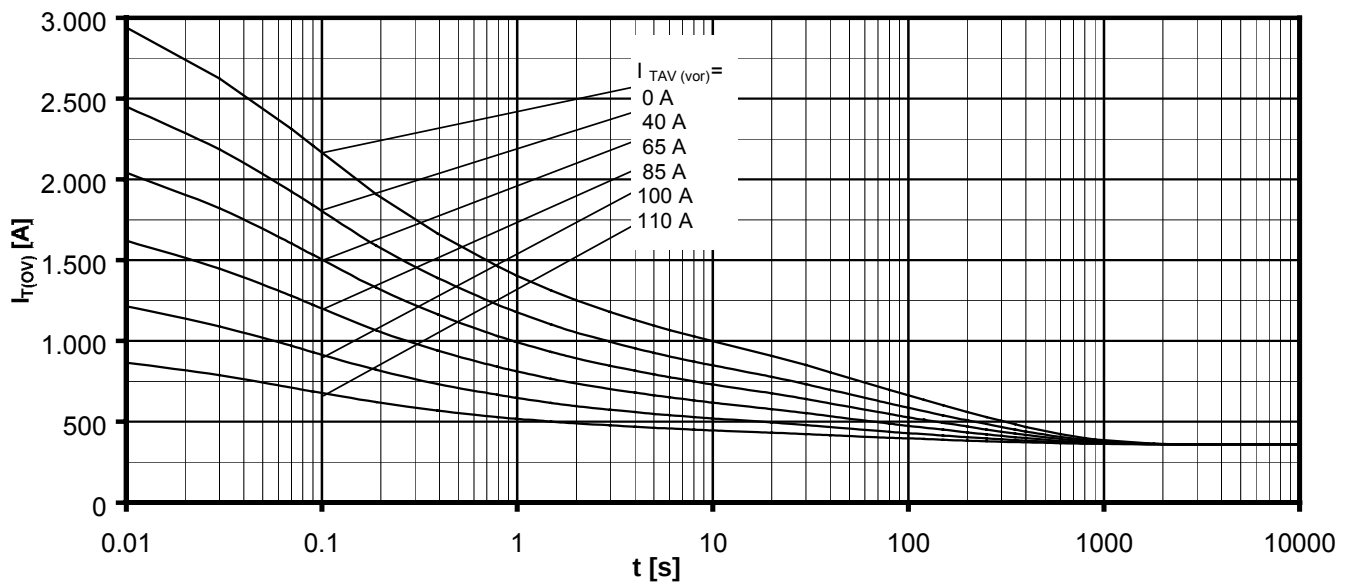


Overload on-state current  $I_{T(ov)}$

Six-pulse bridge circuit,  $120^\circ$  rectangular

Heatsink type KM17 (45W) Natural cooling at  $T_A = 45^\circ\text{C}$

Parameter: Pre-load current per arm  $I_{TAV(vor)}$



Overload on-state current  $I_{T(ov)}$

Six-pulse bridge circuit,  $120^\circ$  rectangular

Heatsink type KM17(45W) Forced cooling at  $T_A = 35^\circ\text{C}$

Parameter: Pre-load current per arm  $I_{TAV(vor)}$

**Sirectifier®**